

SUSPENSION

GMC WHEEL ALIGNMENT SPECIFICATIONS

WHEEL ALIGNMENT SPECIFICATIONS

ACADIA

ACADIA All Models 2WD w/QPR

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	3.9	4.7	5.5
Right Front Caster ($\hat{A}^\circ$)	3.9	4.7	5.5
Left Front Camber ($\hat{A}^\circ$)	-1.7	-0.9	-0.2
Right Front Camber ($\hat{A}^\circ$)	-1.7	-0.9	-0.2
Front Toe ($\hat{A}^\circ$)	-0.2	0	0.2
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	-1.7	-0.9	-0.1
Right Rear Camber ($\hat{A}^\circ$)	-1.7	-0.9	-0.1
Rear Toe ($\hat{A}^\circ$)	-0.2	0	0.2
Thrust Angle	0.3	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

ACADIA All Models 2WD Without QPR

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	3.9	4.7	5.5
Right Front Caster ($\hat{A}^\circ$)	3.9	4.7	5.5
Left Front Camber ($\hat{A}^\circ$)	-1.7	-0.9	-0.1
Right Front Camber ($\hat{A}^\circ$)	-1.7	-0.9	-0.1
Front Toe ($\hat{A}^\circ$)	-0.2	0	0.2
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	-1.7	-0.9	-0.1
Right Rear Camber ($\hat{A}^\circ$)	-1.7	-0.9	-0.1
Rear Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Thrust Angle	0.3	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0

Measurement	Minimum	Preferred	Maximum
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

ACADIA All Models AWD w/QPR

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	3.9	4.7	5.5
Right Front Caster ($\hat{A}^\circ$)	3.9	4.7	5.5
Left Front Camber ($\hat{A}^\circ$)	-1.7	-0.9	-0.1
Right Front Camber ($\hat{A}^\circ$)	-1.7	-0.9	-0.1
Front Toe ($\hat{A}^\circ$)	-0.2	0	0.2
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	-1.7	-0.9	-0.1
Right Rear Camber ($\hat{A}^\circ$)	-1.7	-0.9	-0.1
Rear Toe ($\hat{A}^\circ$)	-0.2	0	0.2
Thrust Angle	0.3	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

ACADIA All Models AWD Without QPR

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	3.9	4.7	5.5
Right Front Caster ($\hat{A}^\circ$)	3.9	4.7	5.5
Left Front Camber ($\hat{A}^\circ$)	-1.7	-0.9	-0.1
Right Front Camber ($\hat{A}^\circ$)	-1.7	-0.9	-0.1
Front Toe ($\hat{A}^\circ$)	-0.2	0	0.2
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	-1.7	-0.9	-0.1
Right Rear Camber ($\hat{A}^\circ$)	-1.7	-0.9	-0.1
Rear Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Thrust Angle	0.3	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0

Measurement	Minimum	Preferred	Maximum
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

CANYON

CANYON All Models

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.8	2.8	3.8
Right Front Caster ($\hat{A}^\circ$)	1.8	2.8	3.8
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SAVANA

SAVANA G200 (00)

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	3.85	4.6	5.35
Right Front Caster ($\hat{A}^\circ$)	4.25	5	5.75
Left Front Camber ($\hat{A}^\circ$)	-0.5	0.25	1
Right Front Camber ($\hat{A}^\circ$)	-0.5	0.25	1
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0

Measurement	Minimum	Preferred	Maximum
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SAVANA G300 (00)

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	3.85	4.6	5.35
Right Front Caster ($\hat{A}^\circ$)	4.25	5	5.75
Left Front Camber ($\hat{A}^\circ$)	-0.5	0.25	1
Right Front Camber ($\hat{A}^\circ$)	-0.5	0.25	1
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SAVANA G300 (03)

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	3.85	4.6	5.35
Right Front Caster ($\hat{A}^\circ$)	4.15	4.9	5.65
Left Front Camber ($\hat{A}^\circ$)	-0.5	0.25	1
Right Front Camber ($\hat{A}^\circ$)	-0.5	0.25	1
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0

Measurement	Minimum	Preferred	Maximum
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA

SIERRA (1500 Crew Cab) Regular Box (6' 6") With QHX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.8	2.8	3.8
Right Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Crew Cab) Regular Box (6' 6") With QNM,RC3,RC5.RKX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Right Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0

Measurement	Minimum	Preferred	Maximum
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Crew Cab) Regular Box (6' 6") With QSS and R5A, QSS and R4Y

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.2	3.2	4.2
Right Front Caster ($\hat{A}^\circ$)	1.8	2.8	3.8
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Crew Cab) Regular Box (6' 6") With QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.5	3.5	4.5
Right Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

0 Crew Cab) Regular Box (6' 6") With RBW,RBX,RH,QBL,RC7 RBZ&R5G,RBZ&R4Z

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2	3	4
Right Front Caster ($\hat{A}^\circ$)	2	3	4
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Crew Cab) Short Box (5' 8") With QHX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.7	2.7	3.7
Right Front Caster ($\hat{A}^\circ$)	2	3	4
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Crew Cab) Short Box (5' 8") With QNM,RC3,RC5.RKX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2	3	4

t	Minimum	Preferred	Maximum
Right Front Caster ($\hat{A}^\circ$)	1.8	2.8	3.8
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Crew Cab) Short Box (5' 8") With QSS and R5A, QSS and R4Y

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Right Front Caster ($\hat{A}^\circ$)	1.7	2.7	3.7
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Crew Cab) Short Box (5' 8") With QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.4	3.4	4.4
Right Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7

t	Minimum	Preferred	Maximum
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Crew Cab) Short Box (5' 8") With RBZ &R5C, RBZ &R4Z, RBW, RBX, RHH, QBL, RC7

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Right Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Extended Cab) Regular Box (6' 6") With QHX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Right Front Caster ($\hat{A}^\circ$)	1.8	2.8	3.8
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3

t	Minimum	Preferred	Maximum
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Extended Cab) Regular Box (6' 6") With QNM,RC3,RC5.RKX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.8	2.8	3.8
Right Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Extended Cab) Regular Box (6' 6") With QSS and R5A, QSS and R4Y

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Right Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Extended Cab) Regular Box (6' 6") With QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.2	3.2	4.2
Right Front Caster ($\hat{A}^\circ$)	1.2	2.2	3.2
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Extended Cab) Regular Box (6' 6") With RBZ &R5C, RBZ &R4Z, QBL, RBX, RBW, RHH, RC7

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.7	2.7	3.7
Right Front Caster ($\hat{A}^\circ$)	1.7	2.7	3.7
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Regular Cab) Long Box (8' 0") With QBL,RBX,RBW,RHH,RC7

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Right Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Regular Cab) Long Box (8' 0") With QHX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Right Front Caster ($\hat{A}^\circ$)	1.7	2.7	3.7
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Regular Cab) Long Box (8' 0") With QSS and R5A, QSS and R4Y

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.8	2.8	3.8
Right Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Regular Cab) Long Box (8' 0") With QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Right Front Caster ($\hat{A}^\circ$)	1.1	2.1	3.1
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Regular Cab) Long Box (8' 0") With RBZ &R5C, RBZ &R4Z, QNM, RC3,RC5,RKX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.7	2.7	3.7
Right Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Regular Cab) Regular Box (6' 6") With QBL,RBX,RBW,RHH,RC7

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Right Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Regular Cab) Regular Box (6' 6") With QHX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.2	2.2	3.2
Right Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Regular Cab) Regular Box (6' 6") With QSS and R5A, QSS and R4Y

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Right Front Caster ($\hat{A}^\circ$)	1.2	2.2	3.2
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Regular Cab) Regular Box (6' 6") With QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Right Front Caster ($\hat{A}^\circ$)	0.9	1.9	2.9
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (1500 Regular Cab) Regular Box (6' 6") With RBZ &R5C, RBZ &R4Z, QNM, RC3,RC5,RKX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Right Front Caster ($\hat{A}^\circ$)	1.3	2.3	3.3
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Diesel) Denali CK 2500 Long Box (8' 0") (Box Delete) SRW W/O QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.3	2.3	3.3
Right Front Caster ($\hat{A}^\circ$)	1.3	2.3	3.3
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Diesel) Denali CK 2500 Long Box (8' 0") (Box Delete) SRW w/QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.7	2.7	3.7
Right Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

0 and 3500 Crew Cab - Diesel) Denali CK 2500 Long Box (8' 0") SRW W/O QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Right Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Diesel) Denali CK 2500 Long Box (8' 0") SRW w/QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Right Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Diesel) Denali CK 2500 Regular Box (6' 6") SRW W/O QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4

t	Minimum	Preferred	Maximum
Right Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Diesel) Denali CK 2500 Regular Box (6' 6") SRW w/QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.8	2.8	3.8
Right Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

**SIERRA (2500 and 3500 Crew Cab - Diesel) Denali CK 3500 Cab Chassis Wheel Base 4356.1mm (171.5in)
DRW All**

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Right Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5

t	Minimum	Preferred	Maximum
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Diesel) Denali CK 3500 Long Box (8' 0") (Box Delete) DRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Right Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Diesel) Denali CK 3500 Long Box (8' 0") (Box Delete) SRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Right Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3

t	Minimum	Preferred	Maximum
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Diesel) Denali CK 3500 Long Box (8' 0") DRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Right Front Caster ($\hat{A}^\circ$)	1.7	2.7	3.7
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Diesel) Denali CK 3500 Long Box (8' 0") SRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.7	2.7	3.7
Right Front Caster ($\hat{A}^\circ$)	1.7	2.7	3.7
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Diesel) Denali CK 3500 Regular Box (6' 6") SRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Right Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Gas) Denali CK 2500 Long Box (8' 0") (Box Delete) SRW W/O QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Right Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Gas) Denali CK 2500 Long Box (8' 0") (Box Delete) SRW w/QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.7	2.7	3.7
Right Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Gas) Denali CK 2500 Long Box (8' 0") SRW W/O QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.8	2.8	3.8
Right Front Caster ($\hat{A}^\circ$)	1.8	2.8	3.8
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Gas) Denali CK 2500 Long Box (8' 0") SRW w/QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Right Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Gas) Denali CK 2500 Regular Box (6' 6") SRW w/QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.8	2.8	3.8
Right Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Gas) Denali CK 2500 Regular Box (6'6") SRW W/O QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.7	2.7	3.7
Right Front Caster ($\hat{A}^\circ$)	1.7	2.7	3.7
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Gas) Denali CK 3500 Cab Chassis Wheel Base 4356.1mm (171.5in) DRW

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.7	2.7	3.7
Right Front Caster ($\hat{A}^\circ$)	1.8	2.8	3.8
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Gas) Denali CK 3500 Long Box (8' 0") (Box Delete) SRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.7	2.7	3.7
Right Front Caster ($\hat{A}^\circ$)	1.7	2.7	3.7
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Gas) Denali CK 3500 Long Box (8' 0") DRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Right Front Caster ($\hat{A}^\circ$)	2	3	4
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Gas) Denali CK 3500 Long Box (8' 0") SRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2	3	4
Right Front Caster ($\hat{A}^\circ$)	2	3	4
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Crew Cab - Gas) Denali CK 3500 Regular Box (6' 6") SRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Right Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Diesel) Denali CK 2500 Long Box (8' 0") (Box Delete) SRW W/O QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.2	2.2	3.2
Right Front Caster ($\hat{A}^\circ$)	1.1	2.1	3.1
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Diesel) Denali CK 2500 Long Box (8' 0") (Box Delete) SRW w/QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Right Front Caster ($\hat{A}^\circ$)	1.3	2.3	3.3
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Diesel) Denali CK 2500 Long Box (8' 0") SRW W/O QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Right Front Caster ($\hat{A}^\circ$)	1.3	2.3	3.3
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Diesel) Denali CK 2500 Long Box (8' 0") SRW w/QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Right Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Diesel) Denali CK 2500 Regular Box (6' 6") (Box Delete) SRW W/O QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^{\circ}$)	1.5	2.5	3.5
Right Front Caster ($\hat{A}^{\circ}$)	1.4	2.4	3.4
Left Front Camber ($\hat{A}^{\circ}$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^{\circ}$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^{\circ}$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^{\circ}$)	0	0	0
Right SAI ($\hat{A}^{\circ}$)	0	0	0
Left Rear Camber ($\hat{A}^{\circ}$)	0	0	0
Right Rear Camber ($\hat{A}^{\circ}$)	0	0	0
Rear Toe ($\hat{A}^{\circ}$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^{\circ}$)	0	0	0
Right Toe Out, Inward ($\hat{A}^{\circ}$)	0	0	0
Left Toe Out, Outward ($\hat{A}^{\circ}$)	0	0	0
Right Toe Out, Outward ($\hat{A}^{\circ}$)	0	0	0
Left Max Turn, Inward ($\hat{A}^{\circ}$)	0	0	0
Right Max Turn, Inward ($\hat{A}^{\circ}$)	0	0	0
Left Max Turn, Outward ($\hat{A}^{\circ}$)	0	0	0
Right Max Turn, Outward ($\hat{A}^{\circ}$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Diesel) Denali CK 2500 Regular Box (6' 6") (Box Delete) SRW w/QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^{\circ}$)	1.5	2.5	3.5
Right Front Caster ($\hat{A}^{\circ}$)	1.2	2.2	3.2
Left Front Camber ($\hat{A}^{\circ}$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^{\circ}$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^{\circ}$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^{\circ}$)	0	0	0
Right SAI ($\hat{A}^{\circ}$)	0	0	0
Left Rear Camber ($\hat{A}^{\circ}$)	0	0	0
Right Rear Camber ($\hat{A}^{\circ}$)	0	0	0
Rear Toe ($\hat{A}^{\circ}$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^{\circ}$)	0	0	0
Right Toe Out, Inward ($\hat{A}^{\circ}$)	0	0	0
Left Toe Out, Outward ($\hat{A}^{\circ}$)	0	0	0
Right Toe Out, Outward ($\hat{A}^{\circ}$)	0	0	0
Left Max Turn, Inward ($\hat{A}^{\circ}$)	0	0	0
Right Max Turn, Inward ($\hat{A}^{\circ}$)	0	0	0
Left Max Turn, Outward ($\hat{A}^{\circ}$)	0	0	0
Right Max Turn, Outward ($\hat{A}^{\circ}$)	0	-	-

0 and 3500 Extended Cab - Diesel) Denali CK 2500 Regular Box (6' 6") SRW w/O QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Right Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Diesel) Denali CK 2500 Regular Box (6' 6") SRW w/QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Right Front Caster ($\hat{A}^\circ$)	1.3	2.3	3.3
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Diesel) Denali CK 3500 Long Box (8' 0") (Box Delete) DRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4

t	Minimum	Preferred	Maximum
Right Front Caster ($\hat{A}^\circ$)	1.3	2.3	3.3
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Diesel) Denali CK 3500 Long Box (8' 0") (Box Delete) SRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.3	2.3	3.3
Right Front Caster ($\hat{A}^\circ$)	1.1	2.1	3.1
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Diesel) Denali CK 3500 Long Box (8' 0") DRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Right Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3

t	Minimum	Preferred	Maximum
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Diesel) Denali CK 3500 Long Box (8' 0") SRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Right Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Gas) Denali CK 2500 Long Box (8' 0") (Box Delete) SRW W/O QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Right Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3

t	Minimum	Preferred	Maximum
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Gas) Denali CK 2500 Long Box (8' 0") (Box Off) SRW w/QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Right Front Caster ($\hat{A}^\circ$)	1.3	2.3	3.3
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Gas) Denali CK 2500 Long Box (8' 0") SRW W/O QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.7	2.7	3.7
Right Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Gas) Denali CK 2500 Long Box (8' 0") SRW w/QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Right Front Caster ($\hat{A}^\circ$)	1.3	2.3	3.3
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Gas) Denali CK 2500 Regular Box (6' 6") (Box Delete) SRW W/O QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Right Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Gas) Denali CK 2500 Regular Box (6' 6") (Box Delete) SRW w/QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Right Front Caster ($\hat{A}^\circ$)	1.2	2.2	3.2
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Gas) Denali CK 2500 Regular Box (6' 6") SRW W/O QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Right Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Gas) Denali CK 2500 Regular Box (6' 6") SRW w/QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Right Front Caster ($\hat{A}^\circ$)	1.3	2.3	3.3
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Gas) Denali CK 3500 Long Box (8' 0") (Box Delete) DRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.7	2.7	3.7
Right Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Gas) Denali CK 3500 Long Box (8' 0") (Box Delete) SRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Right Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Gas) Denali CK 3500 Long Box (8' 0") DRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.8	2.8	3.8
Right Front Caster ($\hat{A}^\circ$)	1.7	2.7	3.7
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Extended Cab - Gas) Denali CK 3500 Long Box (8' 0") SRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Right Front Caster ($\hat{A}^\circ$)	1.8	2.8	3.8
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Regular Cab - Diesel) Denali CK 2500 Long Box (8' 0") (Box Delete) SRW W/O QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1	2	3
Right Front Caster ($\hat{A}^\circ$)	0.9	1.9	2.9
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Regular Cab - Diesel) Denali CK 2500 Long Box (8' 0") (Box Delete) SRW w/QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.1	2.1	3.1
Right Front Caster ($\hat{A}^\circ$)	0.8	1.8	2.8
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Regular Cab - Diesel) Denali CK 2500 Long Box (8' 0") SRW W/O QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Right Front Caster ($\hat{A}^\circ$)	1.3	2.3	3.3
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Regular Cab - Diesel) Denali CK 2500 Long Box (8' 0") SRW w/QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Right Front Caster ($\hat{A}^\circ$)	1.2	2.2	3.2
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Regular Cab - Diesel) Denali CK 3500 Cab Chassis Wheel Base 137.5in (3492.5mm) DRW

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Right Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Regular Cab - Diesel) Denali CK 3500 Cab Chassis Wheel Base 162.4 in (4125 mm) DRW

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.3	2.3	3.3
Right Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Regular Cab - Diesel) Denali CK 3500 Long Box (8' 0") (Box Delete) DRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Right Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Regular Cab - Diesel) Denali CK 3500 Long Box (8' 0") (Box Delete) SRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.3	2.3	3.3
Right Front Caster ($\hat{A}^\circ$)	1.1	2.1	3.1
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Regular Cab - Diesel) Denali CK 3500 Long Box (8' 0") DRW W/O QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.8	2.8	3.8
Right Front Caster ($\hat{A}^\circ$)	1.8	2.8	3.8
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

t	Minimum	Preferred	Maximum
SIERRA (2500 and 3500 Regular Cab - Diesel) Denali CK 3500 Long Box (8' 0") SRW All			
Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Right Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Regular Cab - Gas) Denali CK 2500 Long Box (8' 0") (Box Delete) SRW W/O QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1	2	3
Right Front Caster ($\hat{A}^\circ$)	0.9	1.9	2.9
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Regular Cab - Gas) Denali CK 2500 Long Box (8' 0") (Box Delete) SRW w/QXT

Measurement	Minimum	Preferred	Maximum
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t	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.1	2.1	3.1
Right Front Caster ($\hat{A}^\circ$)	0.8	1.8	2.8
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Regular Cab - Gas) Denali CK 2500 Long Box (8' 0") SRW W/O QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Right Front Caster ($\hat{A}^\circ$)	1.3	2.3	3.3
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Regular Cab - Gas) Denali CK 2500 Long Box (8' 0") SRW w/QXT

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Right Front Caster ($\hat{A}^\circ$)	1.2	2.2	3.2

t	Minimum	Preferred	Maximum
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	0	0.2	0.4
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Regular Cab - Gas) Denali CK 3500 Cab Chassis Wheel Base 137.5in (3492.5mm)
DRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Right Front Caster ($\hat{A}^\circ$)	1.4	2.4	3.4
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Regular Cab - Gas) Denali CK 3500 Cab Chassis Wheel Base 162.4 in (4125 mm)
DRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Right Front Caster ($\hat{A}^\circ$)	1.7	2.7	3.7

t	Minimum	Preferred	Maximum
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Regular Cab - Gas) Denali CK 3500 Long Box (8' 0") (Box Delete) DRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Right Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Regular Cab - Gas) Denali CK 3500 Long Box (8' 0") (Box Delete) SRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.3	2.3	3.3
Right Front Caster ($\hat{A}^\circ$)	1.1	2.1	3.1
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3

t	Minimum	Preferred	Maximum
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Regular Cab - Gas) Denali CK 3500 Long Box (8' 0") DRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.8	2.8	3.8
Right Front Caster ($\hat{A}^\circ$)	1.8	2.8	3.8
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SIERRA (2500 and 3500 Regular Cab - Gas) Denali CK 3500 Long Box (8' 0") SRW All

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.6	2.6	3.6
Right Front Caster ($\hat{A}^\circ$)	1.5	2.5	3.5
Left Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Right Front Camber ($\hat{A}^\circ$)	-0.3	0.5	1.3
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SUBURBAN

SUBURBAN C/K 1500 w/ 17" Tires With RC3,QBL,RBZ and R5C,RBZ and R4Y,QAR

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Right Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SUBURBAN C/K 1500 w/ 18" Tires With RBX, RBW, QXO

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Right Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SUBURBAN C/K 1500 w/ 18" Tires With RXX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.2	3.2	4.2
Right Front Caster ($\hat{A}^\circ$)	2	3	4
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SUBURBAN C/K 1500 w/ 20" Tires With QHX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Right Front Caster ($\hat{A}^\circ$)	2.2	3.2	4.2
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	0	0.2	0.4
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SUBURBAN C/K 1500 w/ 20" Tires With QSS and R5A

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.2	3.2	4.2
Right Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	0	0.2	0.4
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SUBURBAN C/K 1500 w/ 20" Tires With RC7, QSS and R5C

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Right Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SUBURBAN C/K 1500 w/ 22" Tires With QST

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Right Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SUBURBAN CK 150 (06) QAR, QXO, QST, QSS&R5C, RC7

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Right Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SUBURBAN CK 150 (06) QHX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Right Front Caster ($\hat{A}^\circ$)	2.2	3.2	4.2
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SUBURBAN CK 150 (06) QSS&R5A

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.2	3.2	4.2
Right Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SUBURBAN CK 150 (06) R18

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Right Front Caster ($\hat{A}^\circ$)	2.3	3.3	4.3
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SUBURBAN CK 150 (06) RBX, RBW, RC3, QBL, RBZ&R5C, RBZ&R4Y

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Right Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SUBURBAN CK 150 (06) RKX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.2	3.2	4.2
Right Front Caster ($\hat{A}^\circ$)	2	3	4
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

SUBURBAN CK 35906

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	3.7	4.7	5.7
Right Front Caster ($\hat{A}^\circ$)	3.4	4.4	5.4
Left Front Camber ($\hat{A}^\circ$)	-1	-0.2	0.6
Right Front Camber ($\hat{A}^\circ$)	-1	-0.2	0.6
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

TERRAIN

TERRAIN All models VIN L

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	2.7	3.3
Right Front Caster ($\hat{A}^\circ$)	2.1	2.7	3.3
Left Front Camber ($\hat{A}^\circ$)	-1.3	-0.5	0.3
Right Front Camber ($\hat{A}^\circ$)	-1.3	-0.5	0.3
Front Toe ($\hat{A}^\circ$)	0	0.2	0.4
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	-1.2	-0.4	0.4
Right Rear Camber ($\hat{A}^\circ$)	-1.2	-0.4	0.4
Rear Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Thrust Angle	0.3	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON

YUKON C/K 1500 w/ 17" Tires With RC3,QBL,RBZ and R5C,RBZ and R4Y,QAR

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Right Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON C/K 1500 w/ 18" Tires With RBX, RBW, QXO

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Right Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON C/K 1500 w/ 18" Tires With RKX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.2	3.2	4.2
Right Front Caster ($\hat{A}^\circ$)	2	3	4
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON C/K 1500 w/ 20" Tires With QHX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Right Front Caster ($\hat{A}^\circ$)	2.2	3.2	4.2
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	0	0.2	0.4
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON C/K 1500 w/ 20" Tires With QSS and R5A

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.2	3.2	4.2
Right Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	0	0.2	0.4
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON C/K 1500 w/ 20" Tires With RC7, QSS and R5C

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Right Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON C/K 1500 w/ 22" Tires With QST

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Right Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON C/K 1500 XL w/ 17" Tires With RC3,QBL,RBZ and R5C,RBZ and R4Y,QAR

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1

t	Minimum	Preferred	Maximum
Right Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON C/K 1500 XL w/ 18" Tires With RBX, RBW, QXO

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Right Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON C/K 1500 XL w/ 18" Tires With RKX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.2	3.2	4.2
Right Front Caster ($\hat{A}^\circ$)	2	3	4
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7

t	Minimum	Preferred	Maximum
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON C/K 1500 XL w/ 20" Tires With QHX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Right Front Caster ($\hat{A}^\circ$)	2.2	3.2	4.2
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	0	0.2	0.4
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON C/K 1500 XL w/ 20" Tires With QSS and R5A

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.2	3.2	4.2
Right Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	0	0.2	0.4

t	Minimum	Preferred	Maximum
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON C/K 1500 XL w/ 20" Tires With RC7, QSS and R5C

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Right Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON C/K 1500 XL w/ 22" Tires With QST

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Right Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON CK 150 (06) QAR, QXO, QST, QSS&R5C, RC7

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Right Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON CK 150 (06) QHX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Right Front Caster ($\hat{A}^\circ$)	2.2	3.2	4.2
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON CK 150 (06) QSS&R5A

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.2	3.2	4.2
Right Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON CK 150 (06) R18

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Right Front Caster ($\hat{A}^\circ$)	2.3	3.3	4.3
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0

t	Minimum	Preferred	Maximum
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON CK 150 (06) RBX, RBW, RC3, QBL, RBZ&R5C, RBZ&R4Y

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Right Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON CK 150 (06) RKX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.2	3.2	4.2
Right Front Caster ($\hat{A}^\circ$)	2	3	4
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON CK 35906

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	3.7	4.7	5.7
Right Front Caster ($\hat{A}^\circ$)	3.4	4.4	5.4
Left Front Camber ($\hat{A}^\circ$)	-1	-0.2	0.6
Right Front Camber ($\hat{A}^\circ$)	-1	-0.2	0.6
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON XL CK 150 (06) QAR, QXO, QST, QSS&R5C, RC7

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Right Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON XL CK 150 (06) QHX

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Right Front Caster ($\hat{A}^\circ$)	2.2	3.2	4.2
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON XL CK 150 (06) QSS&R5A

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.2	3.2	4.2
Right Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0

t	Minimum	Preferred	Maximum
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON XL CK 150 (06) R18

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	1.9	2.9	3.9
Right Front Caster ($\hat{A}^\circ$)	2.3	3.3	4.3
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON XL CK 150 (06) RBX, RBW, RC3, QBL, RBZ&R5C, RBZ&R4Y

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Right Front Caster ($\hat{A}^\circ$)	2.1	3.1	4.1
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

t YUKON XL CK 150 (06) RKX	Minimum	Preferred	Maximum
Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	2.2	3.2	4.2
Right Front Caster ($\hat{A}^\circ$)	2	3	4
Left Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Right Front Camber ($\hat{A}^\circ$)	-0.9	-0.1	0.7
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

YUKON XL CK 35906

Measurement	Minimum	Preferred	Maximum
Left Front Caster ($\hat{A}^\circ$)	3.7	4.7	5.7
Right Front Caster ($\hat{A}^\circ$)	3.4	4.4	5.4
Left Front Camber ($\hat{A}^\circ$)	-1	-0.2	0.6
Right Front Camber ($\hat{A}^\circ$)	-1	-0.2	0.6
Front Toe ($\hat{A}^\circ$)	-0.1	0.1	0.3
Left SAI ($\hat{A}^\circ$)	0	0	0
Right SAI ($\hat{A}^\circ$)	0	0	0
Left Rear Camber ($\hat{A}^\circ$)	0	0	0
Right Rear Camber ($\hat{A}^\circ$)	0	0	0
Rear Toe ($\hat{A}^\circ$)	0	0	0
Thrust Angle	0.4	0	0
Left Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Inward ($\hat{A}^\circ$)	0	0	0
Left Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Right Toe Out, Outward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Inward ($\hat{A}^\circ$)	0	0	0
Left Max Turn, Outward ($\hat{A}^\circ$)	0	0	0
Right Max Turn, Outward ($\hat{A}^\circ$)	0	-	-

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